

H-25 Series Replacement Parts Kits (with metallic pump head)

ORDERING INFORMATION: A Replacement Parts Kit contains 11 digits corresponding to customer-specified design options.

1	2	3	4	5	6	7	8	9	10	11
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Digit	Order Code	Description
1-3		Pump Configuration
	D25	For all H-25 Pumps
4		Kit Designator
	K	Complete Fluid End Kit
	D	Diaphragm Kit
	V	Valve Kit (diaphragm not included)
5-6		Pump Head Version
	52	Metallic Pump Head Version
7		Diaphragm & O-ring Material
	E	EPDM
	G	Viton-XT
	J	Teflon®
	P	Neoprene
	T	Buna-N-XS
8		Valve Seat Material
	C	Ceramic
	D	Tungsten Carbide
	H	17-4 PH Stainless Steel
	N	Nitronic 50
	T	Hastelloy® C
	X	Not included in Diaphragm Kit
9		Valve Material
	C	Ceramic
	D	Tungsten Carbide
	F	17-7 PH Stainless Steel – Machined
	H	17-7 PH Stainless Steel – Stamped
	N	Nitronic 50
	T	Hastelloy® C
	X	Not included in Diaphragm Kit
10		Valve Springs
	E	Elgiloy®
	H	17-7 PH Stainless Steel
	T	Hastelloy® C
	X	Not included in Diaphragm Kit
11		Valve Spring Retainers
	C	Celcon
	H	17-7 PH Stainless Steel
	M	Kynar®
	P	Polypropylene
	T	Hastelloy® C
	Y	Nylon (Zytel)
	X	Not included in Diaphragm Kit

Kit Contents

Part Number*	Description	Qty	Kit Designator		
			K	D	V
D25-018-___	Diaphragm	3	•	•	
D25-047-___	O-ring, follower	3	•	•	
D25-074-___	O-ring, outlet valve	3	•	•	•
D25-097-___	O-ring, outer manifold	1	•	•	•
D25-073-___	O-ring, inner manifold	1	•	•	•
D10-083-___	O-ring, center manifold ¹	1	•	•	•
D25-083-___	O-ring, center bolt ²	1	•	•	•
D25-035-___	O-ring, valve seat	6	•		•
D25-020-___	Valve seat	6	•		•
D25-021-___	Valve	6	•		•
D25-022-___	Valve spring	6	•		•
D25-092-___	Tetra seal ³	6	•		•
D25-023-___	Retainer, valve spring	6	•		•
A01-113-3400	Threadlocker	1	•	•	

* Last four digits of part numbers with ___ refer to specific material of construction.

¹ D10-083 is for brass head only.

² D25-083 is for heads other than brass.

³ Not included with metal spring retainers.



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